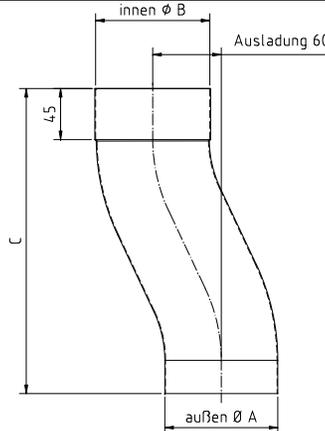


## Meister-Sockelknie

| Abbildung   | Produktbeschreibung   | Technische Details  |             |                       |            |     |              |      |      |      |            |      |      |  |                |      |      |      |                 |      |      |      |                 |      |      |  |          |      |      |      |                      |      |      |      |             |      |      |      |           |      |      |      |           |           |           |   |     |       |       |     |     |      |       |     |    |      |      |     |    |      |      |     |    |      |      |     |    |      |      |     |
|---|---|---|-------------|-----------------------|------------|-----|--------------|------|------|------|------------|------|------|--|----------------|------|------|------|-----------------|------|------|------|-----------------|------|------|--|----------|------|------|------|----------------------|------|------|------|-------------|------|------|------|-----------|------|------|------|-----------|-----------|-----------|---|-----|-------|-------|-----|-----|------|-------|-----|----|------|------|-----|----|------|------|-----|----|------|------|-----|----|------|------|-----|
|                              | <ul style="list-style-type: none"> <li>■ Exakteste Maßhaltigkeit bei Durchmesser und Gradzahl</li> <li>■ Mit Fase zum leichten Einstecken der Rohre</li> <li>■ Auch am unteren Ende eingezogen zur schnellen Rohrmontage erhältlich</li> <li>■ Hochwertige Optik</li> <li>■ Qualitativ hochwertige Schweißnaht durch WIG-Schweißverfahren, die kaum sichtbar ist und außerhalb des wasserführenden Bereichs liegt</li> <li>■ Formsicher und exakte Passgenauigkeit</li> </ul> | <p><b>Erhältliche Größen:</b></p> <p>120, 100, 87, 80, 76, 75</p> <p><b>Materialien:</b></p> <table border="1" style="width: 100%; border-collapse: collapse; text-align: center;"> <thead> <tr style="background-color: #e0e0e0;"> <th></th> <th>75-87</th> <th>100</th> <th>120</th> </tr> </thead> <tbody> <tr> <td>TECU® Kupfer</td> <td>0,60</td> <td>0,65</td> <td>0,70</td> </tr> <tr> <td>TECU® Oxid</td> <td>0,60</td> <td>0,60</td> <td></td> </tr> <tr> <td>VM Blank-Zinc®</td> <td>0,70</td> <td>0,70</td> <td>0,80</td> </tr> <tr> <td>VM Quartz-Zinc®</td> <td>0,70</td> <td>0,70</td> <td>0,80</td> </tr> <tr> <td>VM Anthra-Zinc®</td> <td>0,70</td> <td>0,70</td> <td></td> </tr> <tr> <td>verzinkt</td> <td>0,60</td> <td>0,60</td> <td>0,60</td> </tr> <tr> <td>verzinkt beschichtet</td> <td>0,65</td> <td>0,65</td> <td>0,65</td> </tr> <tr> <td>Uginox FTE®</td> <td>0,50</td> <td>0,50</td> <td>0,50</td> </tr> <tr> <td>Aluminium</td> <td>0,80</td> <td>0,80</td> <td>0,90</td> </tr> </tbody> </table> <p><b>Maßangaben:</b></p> <table border="1" style="width: 100%; border-collapse: collapse; text-align: center;"> <thead> <tr style="background-color: #e0e0e0;"> <th>Nenngröße</th> <th>außen Ø A</th> <th>innen Ø B</th> <th>C</th> </tr> </thead> <tbody> <tr> <td>120</td> <td>119,2</td> <td>120+1</td> <td>284</td> </tr> <tr> <td>100</td> <td>98,9</td> <td>100+1</td> <td>269</td> </tr> <tr> <td>87</td> <td>86,2</td> <td>87+1</td> <td>256</td> </tr> <tr> <td>80</td> <td>79,5</td> <td>80+1</td> <td>250</td> </tr> <tr> <td>76</td> <td>75,5</td> <td>76+1</td> <td>246</td> </tr> <tr> <td>75</td> <td>74,5</td> <td>75+1</td> <td>246</td> </tr> </tbody> </table> |             | 75-87                 | 100        | 120 | TECU® Kupfer | 0,60 | 0,65 | 0,70 | TECU® Oxid | 0,60 | 0,60 |  | VM Blank-Zinc® | 0,70 | 0,70 | 0,80 | VM Quartz-Zinc® | 0,70 | 0,70 | 0,80 | VM Anthra-Zinc® | 0,70 | 0,70 |  | verzinkt | 0,60 | 0,60 | 0,60 | verzinkt beschichtet | 0,65 | 0,65 | 0,65 | Uginox FTE® | 0,50 | 0,50 | 0,50 | Aluminium | 0,80 | 0,80 | 0,90 | Nenngröße | außen Ø A | innen Ø B | C | 120 | 119,2 | 120+1 | 284 | 100 | 98,9 | 100+1 | 269 | 87 | 86,2 | 87+1 | 256 | 80 | 79,5 | 80+1 | 250 | 76 | 75,5 | 76+1 | 246 | 75 | 74,5 | 75+1 | 246 |
|   |   | 75-87   | 100         | 120                   |            |     |              |      |      |      |            |      |      |  |                |      |      |      |                 |      |      |      |                 |      |      |  |          |      |      |      |                      |      |      |      |             |      |      |      |           |      |      |      |           |           |           |   |     |       |       |     |     |      |       |     |    |      |      |     |    |      |      |     |    |      |      |     |    |      |      |     |
| TECU® Kupfer  | 0,60  | 0,65  | 0,70        |                       |            |     |              |      |      |      |            |      |      |  |                |      |      |      |                 |      |      |      |                 |      |      |  |          |      |      |      |                      |      |      |      |             |      |      |      |           |      |      |      |           |           |           |   |     |       |       |     |     |      |       |     |    |      |      |     |    |      |      |     |    |      |      |     |    |      |      |     |
| TECU® Oxid  | 0,60  | 0,60  |             |                       |            |     |              |      |      |      |            |      |      |  |                |      |      |      |                 |      |      |      |                 |      |      |  |          |      |      |      |                      |      |      |      |             |      |      |      |           |      |      |      |           |           |           |   |     |       |       |     |     |      |       |     |    |      |      |     |    |      |      |     |    |      |      |     |    |      |      |     |
| VM Blank-Zinc®  | 0,70  | 0,70  | 0,80        |                       |            |     |              |      |      |      |            |      |      |  |                |      |      |      |                 |      |      |      |                 |      |      |  |          |      |      |      |                      |      |      |      |             |      |      |      |           |      |      |      |           |           |           |   |     |       |       |     |     |      |       |     |    |      |      |     |    |      |      |     |    |      |      |     |    |      |      |     |
| VM Quartz-Zinc®   | 0,70  | 0,70  | 0,80        |                       |            |     |              |      |      |      |            |      |      |  |                |      |      |      |                 |      |      |      |                 |      |      |  |          |      |      |      |                      |      |      |      |             |      |      |      |           |      |      |      |           |           |           |   |     |       |       |     |     |      |       |     |    |      |      |     |    |      |      |     |    |      |      |     |    |      |      |     |
| VM Anthra-Zinc®   | 0,70  | 0,70  |             |                       |            |     |              |      |      |      |            |      |      |  |                |      |      |      |                 |      |      |      |                 |      |      |  |          |      |      |      |                      |      |      |      |             |      |      |      |           |      |      |      |           |           |           |   |     |       |       |     |     |      |       |     |    |      |      |     |    |      |      |     |    |      |      |     |    |      |      |     |
| verzinkt  | 0,60  | 0,60  | 0,60        |                       |            |     |              |      |      |      |            |      |      |  |                |      |      |      |                 |      |      |      |                 |      |      |  |          |      |      |      |                      |      |      |      |             |      |      |      |           |      |      |      |           |           |           |   |     |       |       |     |     |      |       |     |    |      |      |     |    |      |      |     |    |      |      |     |    |      |      |     |
| verzinkt beschichtet  | 0,65  | 0,65  | 0,65        |                       |            |     |              |      |      |      |            |      |      |  |                |      |      |      |                 |      |      |      |                 |      |      |  |          |      |      |      |                      |      |      |      |             |      |      |      |           |      |      |      |           |           |           |   |     |       |       |     |     |      |       |     |    |      |      |     |    |      |      |     |    |      |      |     |    |      |      |     |
| Uginox FTE®   | 0,50  | 0,50  | 0,50        |                       |            |     |              |      |      |      |            |      |      |  |                |      |      |      |                 |      |      |      |                 |      |      |  |          |      |      |      |                      |      |      |      |             |      |      |      |           |      |      |      |           |           |           |   |     |       |       |     |     |      |       |     |    |      |      |     |    |      |      |     |    |      |      |     |    |      |      |     |
| Aluminium   | 0,80  | 0,80  | 0,90        |                       |            |     |              |      |      |      |            |      |      |  |                |      |      |      |                 |      |      |      |                 |      |      |  |          |      |      |      |                      |      |      |      |             |      |      |      |           |      |      |      |           |           |           |   |     |       |       |     |     |      |       |     |    |      |      |     |    |      |      |     |    |      |      |     |    |      |      |     |
| Nenngröße   | außen Ø A   | innen Ø B   | C           |                       |            |     |              |      |      |      |            |      |      |  |                |      |      |      |                 |      |      |      |                 |      |      |  |          |      |      |      |                      |      |      |      |             |      |      |      |           |      |      |      |           |           |           |   |     |       |       |     |     |      |       |     |    |      |      |     |    |      |      |     |    |      |      |     |    |      |      |     |
| 120   | 119,2   | 120+1   | 284         |                       |            |     |              |      |      |      |            |      |      |  |                |      |      |      |                 |      |      |      |                 |      |      |  |          |      |      |      |                      |      |      |      |             |      |      |      |           |      |      |      |           |           |           |   |     |       |       |     |     |      |       |     |    |      |      |     |    |      |      |     |    |      |      |     |    |      |      |     |
| 100   | 98,9  | 100+1   | 269         |                       |            |     |              |      |      |      |            |      |      |  |                |      |      |      |                 |      |      |      |                 |      |      |  |          |      |      |      |                      |      |      |      |             |      |      |      |           |      |      |      |           |           |           |   |     |       |       |     |     |      |       |     |    |      |      |     |    |      |      |     |    |      |      |     |    |      |      |     |
| 87  | 86,2  | 87+1  | 256         |                       |            |     |              |      |      |      |            |      |      |  |                |      |      |      |                 |      |      |      |                 |      |      |  |          |      |      |      |                      |      |      |      |             |      |      |      |           |      |      |      |           |           |           |   |     |       |       |     |     |      |       |     |    |      |      |     |    |      |      |     |    |      |      |     |    |      |      |     |
| 80  | 79,5  | 80+1  | 250         |                       |            |     |              |      |      |      |            |      |      |  |                |      |      |      |                 |      |      |      |                 |      |      |  |          |      |      |      |                      |      |      |      |             |      |      |      |           |      |      |      |           |           |           |   |     |       |       |     |     |      |       |     |    |      |      |     |    |      |      |     |    |      |      |     |    |      |      |     |
| 76  | 75,5  | 76+1  | 246         |                       |            |     |              |      |      |      |            |      |      |  |                |      |      |      |                 |      |      |      |                 |      |      |  |          |      |      |      |                      |      |      |      |             |      |      |      |           |      |      |      |           |           |           |   |     |       |       |     |     |      |       |     |    |      |      |     |    |      |      |     |    |      |      |     |    |      |      |     |
| 75  | 74,5  | 75+1  | 246         |                       |            |     |              |      |      |      |            |      |      |  |                |      |      |      |                 |      |      |      |                 |      |      |  |          |      |      |      |                      |      |      |      |             |      |      |      |           |      |      |      |           |           |           |   |     |       |       |     |     |      |       |     |    |      |      |     |    |      |      |     |    |      |      |     |    |      |      |     |
| <p><b>2D-Zeichnung</b></p>  | <p><b>Material-Normen</b></p> <table border="1" style="width: 100%; border-collapse: collapse; text-align: center;"> <tbody> <tr style="background-color: #e0e0e0;"> <td>Kupfer, Kupferlegierungen</td> <td>DIN EN 1172</td> </tr> <tr style="background-color: #e0e0e0;"> <td>Zink, Zinklegierungen</td> <td>DIN EN 988</td> </tr> </tbody> </table>   | Kupfer, Kupferlegierungen   | DIN EN 1172 | Zink, Zinklegierungen | DIN EN 988 |     |              |      |      |      |            |      |      |  |                |      |      |      |                 |      |      |      |                 |      |      |  |          |      |      |      |                      |      |      |      |             |      |      |      |           |      |      |      |           |           |           |   |     |       |       |     |     |      |       |     |    |      |      |     |    |      |      |     |    |      |      |     |    |      |      |     |
| Kupfer, Kupferlegierungen   | DIN EN 1172   |   |             |                       |            |     |              |      |      |      |            |      |      |  |                |      |      |      |                 |      |      |      |                 |      |      |  |          |      |      |      |                      |      |      |      |             |      |      |      |           |      |      |      |           |           |           |   |     |       |       |     |     |      |       |     |    |      |      |     |    |      |      |     |    |      |      |     |    |      |      |     |
| Zink, Zinklegierungen   | DIN EN 988  |   |             |                       |            |     |              |      |      |      |            |      |      |  |                |      |      |      |                 |      |      |      |                 |      |      |  |          |      |      |      |                      |      |      |      |             |      |      |      |           |      |      |      |           |           |           |   |     |       |       |     |     |      |       |     |    |      |      |     |    |      |      |     |    |      |      |     |    |      |      |     |

## Meister-Sockelknie

### Bestellnummern:

| Nenngröße | TECU®<br>Kupfer | TECU®<br>Oxid | VM Blank-<br>Zinc® | VM Quartz-<br>Zinc® | VM Anthra-<br>Zinc® | verzinkt | verzinkt<br>beschichtet | Uginox<br>FTE® | Aluminium |
|-----------|-----------------|---------------|--------------------|---------------------|---------------------|----------|-------------------------|----------------|-----------|
| 120       | 113600          |               | 133600             | 183600              |                     | *123600  | *143600                 | *173600        | 153600    |
| 100       | 113605          | 293605        | 133605             | 183605              | 233605              | *123605  | *143605                 | *173605        | 153605    |
| 87        | 113612          |               | 133612             |                     |                     |          |                         |                | 153612    |
| 80        | 113620          | 293620        | 133620             | 183620              | 233620              | *123620  | *143620                 | *173620        | 153620    |
| 76        | 113625          |               | 133625             |                     |                     |          |                         |                | 153625    |
| 75        | 113630          |               |                    |                     |                     |          |                         |                |           |

\* Diese Artikel sind nicht aus dem Rohr gezogen, sondern geschweißt.

### Verpackungsdaten:

| Nenngröße | Stk./Karton | Stk./Palette | Mindest-<br>Bestellmenge |
|-----------|-------------|--------------|--------------------------|
| 120       | 10          | 160          | 10                       |
| 100       | 25          | 400          | 25                       |
| 87        | 10          | 200          | 10                       |
| 80        | 10          | 200          | 10                       |
| 76        | 10          | 200          | 10                       |
| 75        | 10          | 200          | 10                       |

### Ausschreibungstext:

Sockelknie, aus stumpfgeschweißtem Rohr nahtlos gezogen,  
 (\*) oder zweiteilig geschweißt,  
 als Zulage zu Fallrohr, Material wie Dachrinne,  
 Fabrikat Zambelli oder gleichwertig,  
 liefern und montieren